

A²
cont.

- a. about 85 to about 95 weight% of a crystalline propylene ethylene block copolymer or of a combination of a crystalline propylene ethylene block copolymer and a polypropylene homopolymer, wherein
 - i. said crystalline propylene ethylene block copolymer or said combination has a melt flow rate, measured at 230° C under 2.16-kg load, ranging from about 20 to about 30 g/10 minutes,
 - ii. the wt% of ethylene in said crystalline propylene ethylene block copolymer or said combination ranges from about 2.2 to about 4.2 wt%; and
 - iii. said propylene homopolymer has an isotactic pentad fraction, measured by ¹³C-NMR, greater than or equal to about 94%
 - b. about 2 to about 8 weight% of an ethylene butene rubber, wherein said ethylene butene rubber has
 - i. a melt flow rate, measured at 230° C under 2.16-kg load, ranging from about 5 to about 10 g/10 minutes, and
 - ii. a density ranging from about 0.860 to about 0.865 g/cc; and
 - c. about 2 to about 8 weight% of talc that has an average diameter ranging from about 1 to about 2 μ m.
-

A³

- 6. A molded thermoplastic article, comprising:
 - a. about 85 to about 95 weight% of a crystalline propylene ethylene block copolymer or of a combination of a crystalline propylene ethylene block copolymer and a polypropylene homopolymer, wherein
 - i. said crystalline propylene ethylene block copolymer or said combination has a melt flow rate, measured at 230° C under 2.16-kg load, ranging from about 20 to about 30 g/10 minutes,
 - ii. the wt% of ethylene in said crystalline propylene ethylene block copolymer or said combination ranges from about 2.2 to about 4.2 wt%; and

A3
cont.

- iii. said propylene homopolymer has an isotactic pentad fraction, measured by ^{13}C -NMR, greater than or equal to about 94%
 - b. about 2 to about 8 weight% of an ethylene butene rubber, wherein said ethylene butene rubber has
 - i. a melt flow rate, measured at 230° C under 2.16-kg load, ranging from about 5 to about 10 g/10 minutes, and
 - ii. a density ranging from about 0.860 to about 0.865 g/cc; and
 - c. about 2 to about 8 weight% of talc that has an average diameter ranging from about 1 to about 2 μm .
-

A4

12. The molded thermoplastic article of claim 11, wherein said automotive interior part is selected from the group consisting of: tailgate lower, console, steering column cover, driver lower cover, column cover lower, column cover upper, side cover right, side cover left, center lower cover, center lower garnish, defroster duct, glove box, and duct outlet.

A5

13. A process of preparing a molded thermoplastic resin composition, comprising:
- a. providing a thermoplastic resin composition comprising:
 - i. about 85 to about 95 weight% of a crystalline propylene ethylene block copolymer or of a combination of a crystalline propylene ethylene block copolymer and a polypropylene homopolymer, wherein
 - (a) said crystalline propylene ethylene block copolymer or said combination has a melt flow rate, measured at 230° C under 2.16-kg load, ranging from about 20 to about 30 g/10 minutes,
 - (b) the wt% of ethylene in said crystalline propylene ethylene block copolymer or said combination ranges from about 2.2 to about 4.2 wt%; and
 - (c) said propylene homopolymer has an isotactic pentad fraction, measured by ^{13}C -NMR, greater than or equal to about 94%
 - ii. about 2 to about 8 weight% of an ethylene butene rubber, wherein said ethylene butene rubber has

a5
cont.

- (a) a melt flow rate, measured at 230° C under 2.16-kg load, ranging from about 5 to about 10 g/10 minutes, and
- (b) a density ranging from about 0.860 to about 0.865 g/cc; and
- iii. about 2 to about 8 weight% of talc that has an average diameter ranging from about 1 to about 2 μ m.

b. molding said thermoplastic resin composition into a molded thermoplastic resin.

Please add new claims 21-23:

a6

21. (new) The composition of claim 1, wherein said thermoplastic resin composition has a density of less than 0.94 g/cc.

22. (new) The article of claim 6, wherein said molded thermoplastic article has a density of less than 0.94 g/cc.

23. (new) The process of claim 13, wherein said thermoplastic resin composition has a density of less than 0.94 g/cc.
